



DEPARTMENT OF THE NAVY
NAVAL FACILITIES ENGINEERING COMMAND, PACIFIC
258 MAKALAPA DR., STE. 100
PEARL HARBOR, HI 96860-3134

Notice No. 14
8 August 2016

PRE-PROPOSAL QUESTIONS & ANSWERS

SOLICITATION N62742-16-R-1309
FY16 MCAF PROJECT P-3028/AJY133028 LOW OBSERVABLE/CORROSION
CONTROL/COMPOSITEREPAIR SHOP, JOINT REGION MARIANAS-ANDERSEN
AIR FORCE BASE, GUAM

NOTE: The following question and answer is provided for INFORMATION ONLY. The solicitation remains unchanged unless it is amended in writing on a Standard Form 30.

The Government may not respond to questions submitted less than 10 days before the proposal receipt due date.

175. Component Plastic Media Blast Booth Section 11 50 16

1. Notice #7, Question 128 Reference to Specification Section 11 50 16 "Component Media Blast Booth". We could not find answers in any of the subsequent amendments to the following comments/questions:

- 1.4.2 Filtration Systems
- 1.6.1.1 Cooling Only
- 2.2.1 PMB Construction
- 2.5, 2.5.1, 2.5.2 & 2.5.3 Exhaust Filtration System
- 2.5.4 Filter System Performance
- 2.5.6 Exhaust
- 2.6.1 Control Panel
- 2.7 Exhaust Fans
- 2.8 Replacement Air Ventilation Units

ANSWER: See Amendment #0004.

2. Notice #7, Question 135 "PMB Construction". Panel thickness and type. We could not find an answer in any of the subsequent amendments.

ANSWER: See Amendment #0004.



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3. General questions regarding the booth and associated equipment:

- What material is being blasted?
- What surface quality & cleanliness will be required?
- What is the specific media to be used?
- Media delivery rate & pressure?
- Full floor Pneumatic Reclamation System-who is responsible for any concrete work required?

ANSWER:

- Metal substrates will be the only items being blasted. Components will be mainly composed of ferrous alloys.
- Surface quality should be near-white to white IAW SSPC-SP 10.
- MIL-P-85891, Type II 20/30 mesh plastic media.
- Two simultaneous operators with media delivery and pressures from 10-50 PSI, not to exceed 50 PSI for direct pressure equipment (50% higher for suction/venturi), at each nozzle with concurrent use of both. Delivery rates should be sufficient to achieve near-white to white surface quality IAW SSPC-SP 10.
- Provide above grade full floor media recovery system. No concrete work required.