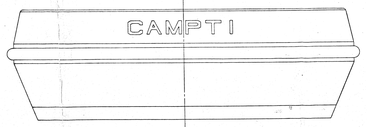
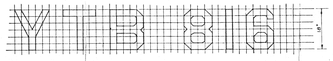
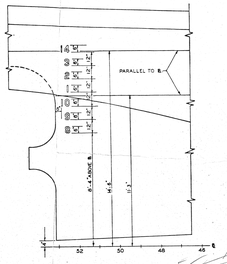
SHT 6 OF 22

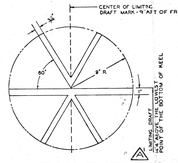


ELEV AT STERN
LKG FWD
SCALE: 12"=1'-0"



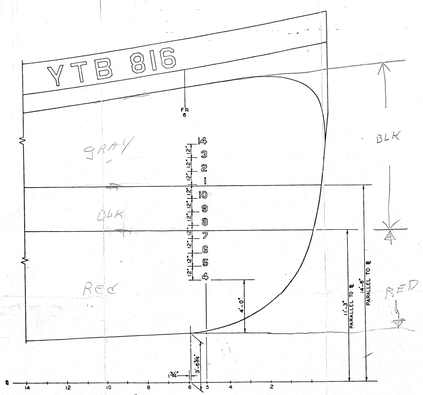
NOTE:
THE INTERSECTIONS OF ALL STRAIGHT LINES SHOULD BE ESTABLISHED BY BEAMS OF EQUAL LENGTH LAYOUT FROM A MASTER LAYOUT POINT. THE BEAMS SHOULD BE LAID OUT ALONG DIFFERENT DIRECTIONS FROM EACH INTERSECTION SO THAT THE TOTAL AMOUNT OF WELD AT EACH ANGLE WILL NOT BE LESS THAN 2" IT IS NOT NECESSARY THAT THESE WELDS BE GROUND IN ANY WAY

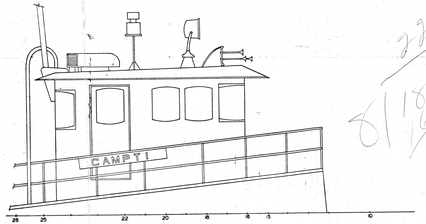




LIMITING DRAFT MARK
SCALE 3"=1'-0"

1. MARK SHALL BE PAINTED WHITE.
2. A LIGHT BEAD OF METAL TIG SERVE ON AT THE UPPER BOUNDARY OF THE HORIZONTAL BAR, EXTENDING 1/2" TO EACH SIDE OF THE ℄ OF MARK.





ELEV STBD SIDE
LKG TO PORT
SCALE 12"=1'-0"

DETAIL SHOWING 6" ARABIC DRAFT MARKS
SCALE: 3"=1'-0"

NAMEBOARD
2 REQ'D
1 STBD - 1 PORT
LOCATION ON RAIL AT PILOT HOUSE P/S
SCALE 12"=1'-0"

605-4563141

REFERENCES

NO	TITLE	DRAWING NUMBER: M.M.C.	DRAWING NUMBER: NAVSHIPS
1			
2			
3			
4			
5			

REVISIONS

SYMBOL	DESCRIPTION	DATE	APPD
	THIS DRAWING DEVELOPED FROM NAVSHIPS DRAWING NO 605-4562665		
A	HEIGHT OF LIMITING DRAFT MARK CHANGED BY FMR-14	6/2/76	DJH

GENERAL NOTES

1. DRAFT MARKS SHALL BE 1/8" THICK STEEL WITH CONTINUOUS FILLET WELDING AROUND THE PERIPHERY.
2. VERTICAL DIMENSIONS SHOWN SHALL BE VERTICAL PROJECTED DIMENSIONS
3. DRAFT MARK NUMERALS IN BOOT TOP AREA & BELOW TO BE PAINTED RED. NUMERALS ABOVE UPPER LIMIT OF BOOT TOP TO BE PAINTED BLACK.
4. VESSELS NAME AS DESIGNATED BY NAVSHIPS SHALL BE PROVIDED FOR ON THE CENTERLINE OF THE STERN BULWARK. LETTERS SHALL BE 10" HIGH AND SHALL SPELL OUT YTB DESIGNATION SHOWN ON THE NAVSHIPS DRAWING FOR THE BULWARK WIDTH & STANDARD. THE ASSIGNED NAMES ARE AS FOLLOWS:

CONTRACT NUMBER: C-1206

HULL	NAME	HULL	NAME
YTB 816	CAMPTI	YTB 823	CHUNCHET
817	HYANNIS	824	SANTAQUIN
818	MECOSTA	825	ARTHEVA
819	ILIKA	826	WASHITUNA
820	WANAMASSA	827	CHETEK
821	TONTOGANY		
822	PAWNEKA		

5. NAMEBOARDS SHALL BE CARVED AND NAME TO BE PAINTED WHITE
6. ALL DRAFT NOS TO BE 6 EXPANDED PROJECTED HEIGHT

ITEM NO	QTY REQ	STOCK IDENT	PART NO.	SYMBOL	DESCRIPTION	MATL	SPEC NO.	REMARKS	GR	UNIT WT.	LIN WT.
4											
3	16 3/4				1/8 PLATE	STEEL					
2					VARNISH						
1	2				NAMEBOARD 3/4" THK x 8" WIDE	MAHOGANY	COM'L	LENGTH TO SUIT NAME			

PARTS LIST

WEIGHT & CENTER OF GRAVITY BLOCK

WEIGHT GROUP	WEIGHT LBS	LCG AFT OF ℄ FT	VCG ABOVE BL FT	TRANSV. CG PORT OF ℄ FT	PORT FT	STBD FT
808	60	32.00	16.75	——	——	——

DEPARTMENT OF THE NAVY
NAVAL SHIPS SYSTEM COMMAND
WASHINGTON, D.C.

CONTR NO C-1206
MARINETTE MARINE CORP
MARINETTE, WISCONSIN

CONSTRUCTION SHIP NO 858
SHIP'S NAME

109 FT HARBOR TUG-LARGE-YTB
YTB 760 CLASS 816 SERIES

HULL MARKINGS & DETAILS

	DRAWN	CHECKED	APPROVED

SIZE BOOK ID NO. NAVSHIPS DRAWING NO. REV.
H80064 605-4563141 A

SCALE: AS SHOWN SHEET 1 OF 1

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HULL MARKINGS & DETAILS

63-20-001

605-4563141 SHT 6

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