

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT				1. CONTRACT ID CODE	PAGE OF PAGES
2. AMENDMENT/MODIFICATION NO. 0001	3. EFFECTIVE DATE 03-Jul-2013	4. REQUISITION/PURCHASE REQ. NO. 1300243056		5. PROJECT NO. (if applicable)	
6. ISSUED BY NAVSUP FLC NORFOLK PORTS NAVAL SHIPYARD CONTRACT DIV., CODE 530 BLDG #1500, 2ND FLOOR PORTSMOUTH VA 23709	CODE N00189	7. ADMINISTERED BY (If other than item 6) NAVSUP FLC NORFOLK PORTS NAVAL SHIPYARD CONTRACT DIV., CODE 530 BLDG #153, 6TH FLOOR PORTSMOUTH NH 03801		CODE N00189	
8. NAME AND ADDRESS OF CONTRACTOR (No., Street, County, State and Zip Code)			<input checked="" type="checkbox"/> 9A. AMENDMENT OF SOLICITATION NO. N00189-13-T-P150		
			<input checked="" type="checkbox"/> 9B. DATED (SEE ITEM 11) 06-May-2013		
			10A. MOD. OF CONTRACT/ORDER NO.		
CODE			10B. DATED (SEE ITEM 13)		
FACILITY CODE					
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS					
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of offer <input checked="" type="checkbox"/> is extended, <input type="checkbox"/> is not extended.					
Offer must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing Items 8 and 15, and returning _____ copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.					
12. ACCOUNTING AND APPROPRIATION DATA (If required)					
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS. IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.					
A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.					
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(B).					
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:					
D. OTHER (Specify type of modification and authority)					
E. IMPORTANT: Contractor <input type="checkbox"/> is not, <input type="checkbox"/> is required to sign this document and return _____ copies to the issuing office.					
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.)					
This amendment is to re-open the solicitation due to a change in Attachment "1". Please see page two (2) and Attachment "1", Rev 2, Exhibit "A", Rev 2, and Attachment "1" to Exhibit "A" for more details.					
Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.					
15A. NAME AND TITLE OF SIGNER (Type or print)			16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print) ANDREW R. HAIR / SUPERVISORY CONTRACT SPECIALIST TEL: 207-438-3853 EMAIL: andrew.hair@navy.mil		
15B. CONTRACTOR/OFFEROR (Signature of person authorized to sign)		15C. DATE SIGNED	16B. UNITED STATES OF AMERICA BY _____ (Signature of Contracting Officer)		16C. DATE SIGNED 05-Jul-2013

SECTION SF 30 BLOCK 14 CONTINUATION PAGE

SUMMARY OF CHANGES

SECTION A - SOLICITATION/CONTRACT FORM

The required response date/time has changed from 05-Jun-2013 05:00 PM to 19-Jul-2013 05:00 PM.

SECTION J - LIST OF DOCUMENTS, EXHIBITS AND OTHER ATTACHMENTS

The following have been modified:

DATA REQUIREMENTS

Attachment "1", Rev 2 – Description/Specifications for Item 0001 (3 pages)

Exhibit "A", Rev 2 – Contract/Data Requirements List (2 pages)

Attachment (1) to Exhibit "A", Rev 2 – Required Certification (3 pages)

Attachment "2" – Technical Requirements (1 page)

Attachment "3" – Mandatory Inspections (1 page)

(End of Summary of Changes)

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6/21/2013

CONTRACT NOD129-13-T-P150
ATTACHMENT 1

PAGE 1 of 3

9510 N18

ITEM NO.

0001

SECTION B

STOCK NUMBER

9510-01-495-9543

ITEM NAME BAR, TITANIUM, EB-4581, FRACTURE TOUGHNESS TESTED

SPECIAL CHARACTERISTICS

SIZE: 2", ROUND

C DESCRIPTION/SPECIFICATIONS

C.1 Manufacture bar per Electric Boat Specification No. EB-4581 Rev A; Procurement Requirements for Ti-6Al-4V ELI Material. EB-4581 modifies AMS 4931.

C.1.1 First Article Testing of material to be offered for acceptance:

C.1.1.1 Prior to submittal of Item 001 for acceptance, two (2) random test specimens from each heat/lot of material being considered for delivery shall be submitted for fracture testing per ASTM E1820-99A as modified by EB-4581. The first article shall include copies of material certification and source documentation. The cost of such testing will be borne by the government.

(a) Each specimen shall be a minimum of 6 inches long. The specimens shall be permanently marked with the applicable heat/lot number.

(b) Only material that satisfactorily passes testing may be released for shipment.

C.1.2 The bars shall be 100% Ultrasonically Inspected in accordance with NAVSEA T9074-AS-GIB-010/271 Rev Orig. ACN 1, with acceptance standard in accordance with SAE/AMS 2631, Classification A1, Grade 1.

C.1.2.1 The contractor shall notify Portsmouth Naval Shipyard two (2) weeks in advance of Ultrasonic Testing to allow participation by shipyard personnel in witnessing UT tests.

Notify Code 530, MB Telephone (207) 438-3881.

C.1.3 Material Marking

C.1.3.1. Each piece of material shall be permanently marked at both ends with the information of (a), (b), (c), (d), and (e) below using the permanent marking methods of MIL-STD-792 Rev. F.

(a) "TI"

(b) Vendor Traceability Number traceable to: all manufacture, test, and inspection information, and to a unique set of

physical, mechanical, and chemical test results which represent the material used to make the piece.

(c) The manufacturer's name, trade-mark or symbol.

(d) Specification Number "EB-4581A"

(e) "SPECIAL PURPOSE USE ONLY"

Information required by AMS 2809 in addition to that required by (a), (b), (c), (d), and (e) above shall be marked either per the specification, or at least once per permanent marking methods of MIL-STD-792.

C.1.3.2. If any marking specified above cannot be applied due to space limitation, a waiver request shall be submitted.

C.2 Titanium bar shall be furnished in random mill lengths. Minimum acceptable length shall be three (3) feet.

C.3 Cleanliness Requirements:

Bars shall be cleaned by any process or combination of processes which will accomplish thorough cleaning without damage to the bar. Surfaces shall be examined visually to determine freedom from dirt, corrosion, oil, grease or foreign residue.

C.4 Supplementary Technical Requirements (STR) 505 Revision 3; Material Identification and control requirements for manufacturers of Level I Material applies.

C.5 Unless specified in this contract, the issue of reference documents to be used shall be that which is in effect at the time of solicitation.

C.6 Data Requirements:

c.6.1 Procedure Approvals, see exhibit A, Sequence A001

c.6.2 Material Certification, see exhibit A, sequence A002

C.7 FAR 52.246-2 Inspection of Supplies-Fixed-Price (Aug 1996)

C.8 FAR 52.209-4 First Article Approval - Government Testing (Sep 1989) - (See C.1.1)

C.9 C528 Specification Changes

C.10 C500 Mercury Control

D. PRESERVATION/PACKAGING/PACKING

D.1 D4 Preparation for delivery (commercially packaged items)

D.1.1 Bars shall be shipped in wooden boxes.

D.1.2 Test specimens may be shipped by best commercial practice.

E. INSPECTION ACCEPTANCE

(These requirements do not apply to test specimens)

E.1 E8 Inspection and Acceptance (Special QC Items)

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6/21/2013

CONTRACT N00189-13-T-P150

ATTACHMENT 1

PAGE 3 of 3

9510 N18

-
- E.2 E506 Higher-Level Contract Quality Requirements
(MIL-I-45208 or MIL-Q-9858 or ISO 9001/9002 with STR-ISO 9000 Supplement A or B or C)
 - E.3 G504 DCMC Approval of Nonconforming Material - Withheld
 - E.4 G505 Vendor Disposition of Nonconforming Material

H. SPECIAL PROVISIONS

See Basic Part of contract for applicability

K. Section

See Basic Part of contract for applicability

L. Section

See Basic Part of contract for applicability

M. Section

See Basic Part of contract for applicability

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CONTRACT N00189-13-T-P150

9510 N18

EXHIBIT A

PAGE 1 of 2

(ADP DD FORM 1423(MECHANIZED EQUIVALENT) PER DAR CLAUSE 16-815)

CONTRACT DATA REQUIREMENTS LIST

SYSTEM/ITEM	BAR, TITANIUM	CATEGORY	CONTRACTOR
ITEM NO	<u>0002</u>		
01 SEQ NO	A001		
02 DATA DESC	ULTRASONIC PROCEDURE		
03 SUBTITLE			
04 DID NUMBER			
05 CONTRACT REF	C.6.1		
06 TECH OFFICE	PNS		
07 DD 250 REQ	DD		
08 APP CODE			
09 IAC INPUT			
10 FREQUENCY	0-TIME		
11 AS OF DATE			
12 DATE 1ST SUBM	PRIOR TO LOT SHIPMENT		
13 DATE SUB SUBM			
14 DISTRIBUTION	530.NK		1 /
15 TOTAL			2
16 REMARKS	SEE ATTACHMENT 1 TO EXHIBIT A, PARA B		

SEQ. NO. A001

PREPARED BY

DATE

APPROVED BY

DATE

DD FORM 1423

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CONTRACT N00189-13-T-P150

9510 N18

EXHIBIT A

PAGE 2 of 2

(ADP DD FORM 1423(MECHANIZED EQUIVALENT) PER DAR CLAUSE 16-815)

CONTRACT DATA REQUIREMENTS LIST

SYSTEM/ITEM	BAR, TITANIUM	CATEGORY	CONTRACTOR
ITEM NO	0002		
01 SEQ NO	A002		
02 DATA DESC	MATERIAL CERTIFICATION		
03 SUBTITLE			
04 DID NUMBER			
05 CONTRACT REF	C.6.2		
06 TECH OFFICE	2305.4		
07 DD 250 REQ	SD		
08 APP CODE			
09 IAC INPUT			
10 FREQUENCY	0-TIME		
11 AS OF DATE			
12 DATE 1ST SUBM	WITH MATERIAL		
13 DATE SUB SUBM			
14 DISTRIBUTION	2305.2	1 /	
15 TOTAL		2	
16 REMARKS	SEE ATTACHMENT 1 TO EXHIBIT A, PARA. A		

SEQ. NO. A002

PREPARED BY

DATE

APPROVED BY

DATE

DD FORM 1423

CONTRACT N00189-13-T-P150

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PAGE 1 of 3

9510 N18

ATTACHMENT 1 TO EXHIBIT A (DD FORM 1423)

CONTRACT/SOLICITATION N00189-13-T-P150

ITEM 0002

(DATA FOR ITEM) 0001

REQUIRED CERTIFICATION AND VENDOR PROCEDURES

A. CERTIFICATIONS FOR ALL TESTS, INSPECTIONS, ANALYSIS, EXAMINATIONS, ETC., LISTED BELOW SHALL BE SUPPLIED WITH EACH SHIPMENT OF MATERIAL. CERTIFICATIONS SHALL BE SUPPLIED AS OUTLINED IN PARAGRAPH C. THE VENDOR IS LIABLE FOR CONDUCTING ALL TESTS, ANALYSES, INSPECTIONS, AND EXAMINATIONS, ETC., AS SPECIFIED BY THE CONTRACT AND SPECIFICATIONS WHETHER CERTIFICATIONS ARE REQUIRED OR NOT. VENDOR MAY BE A CONTRACTOR OR SUBCONTRACTOR.

1. CERTIFICATE OF COMPLIANCE (PROVIDE THE FOLLOWING VERBATIM STATEMENT OR COMPLETE THE OPTIONAL FORM AT THE END OF THIS PART)

"THE INSPECTION AND TEST REPORTS (AS APPLICABLE) PROVIDED REPRESENT THE ACTUAL ATTRIBUTES OF THE ITEMS FURNISHED ON THIS CONTRACT AND INDICATE FULL COMPLIANCE WITH ALL CONTRACT REQUIREMENTS. I ATTEST ALL ITEMS FURNISHED ON THIS CONTRACT ARE IN FULL COMPLIANCE WITH ALL CONTRACT REQUIREMENTS."

2. REPORTS:
 - CHEMICAL REQUIREMENTS TEST
 - MECHANICAL PROPERTIES TEST
 - ULTRASONIC INSPECTION TEST

B. VENDOR TEST PROCEDURES LISTED BELOW SHALL BE SUBMITTED TO PORTSMOUTH NAVAL SHIPYARD (PNSY), ATTN: CODE 530. M6 FOR APPROVAL. PORTSMOUTH NAVAL SHIPYARD APPROVAL SHALL BE OBTAINED BY THE VENDOR PRIOR TO PERFORMING THE APPLICABLE TESTS.

1. ULTRASONIC INSPECTION

C. CERTIFICATIONS SHALL BE SUPPLIED PER THE FOLLOWING INSTRUCTIONS:

1. THE CERTIFICATION SHALL SPECIFICALLY LIST EACH TEST, INSPECTION, ANALYSIS, EXAMINATION, ETC., LISTED IN PARAGRAPH A AND CERTIFY THE RESULTS BY SIGNATURE AND TITLE OF THE VENDOR OFFICIAL DESIGNATED RESPONSIBLE FOR QUALITY ASSURANCE.
2. THE MATERIAL IDENTIFICATION SHALL BE INCLUDED ON ALL COPIES OF CERTIFICATIONS. HEAT, MELT OR IDENTIFICATION NUMBER WHICH IS TRACEABLE TO HEAT OR MELT SHALL ALSO BE INCLUDED ON ALL CHEMICAL AND MECHANICAL CERTIFICATIONS.
3. A PHOTOSTATIC COPY OF THE ORIGINAL CERTIFICATION, ORIGINATED BY THE TESTING FACILITY FOR TESTS CONDUCTED REPRESENTING THE MATERIAL CHEMICAL AND PHYSICAL PROPERTIES IN ITS FINAL FORM, SHALL BE SUBMITTED AS FOLLOWS:
 - (A) FOR CHEMICAL ANALYSIS:
 - (1) PHOTOSTATIC COPY OF CERTIFICATION ORIGINATED BY THE TEST FACILITY PERFORMING THE CHEMICAL ANALYSIS (PHOTOSTAT OF ORIGINAL MILL CERTIFICATION ACCEPTABLE).
 - (2) THE CHEMICAL ANALYSIS CERTIFICATION SHALL INCLUDE A TABULATION OF THE COMPLETE CHEMICAL TEST ANALYSIS.
 - (3) IF THE SPECIFICATION REQUIRES MORE THAN ONE CHEMICAL ANALYSIS BE PERFORMED, THE CERTIFICATION SHALL INCLUDE THE RESULTS OF ALL THE ANALYSES.

9510 N18

ATTACHMENT 1 TO EXHIBIT A (DD FORM 1423)

(B) FOR MECHANICAL PROPERTIES:

- (1) PHOTOSTATIC COPY OF CERTIFICATION ORIGINATED BY THE TEST FACILITY PERFORMING THE MECHANICAL PROPERTIES TEST ON THE MATERIAL AFTER PERFORMANCE OF ALL PROCESSES WHICH CHANGE THE MECHANICAL PROPERTIES OF THE MATERIAL, SUCH AS HEAT TREATING, FORGING, COLD WORKING, ETC. (PHOTOSTAT OF ORIGINAL MILL CERTIFICATION IS ACCEPTABLE ONLY IF NO PROCESSES WERE PERFORMED TO CHANGE THE MATERIAL PROPERTIES).
 - (2) THE MECHANICAL PROPERTIES CERTIFICATION SHALL INCLUDE THE ACTUAL TEST DATA FOR TENSILE, YIELD, ELONGATION, REDUCTION IN AREA, AND HARDNESS WHEN REQUIRED BY SPECIFICATION.
 - (3) IF THE SPECIFICATION REQUIRES MORE THAN ONE MECHANICAL PROPERTIES TEST BE PERFORMED, THE CERTIFICATION SHALL INCLUDE THE RESULTS OF ALL THE TESTS.
4. A COPY OF CERTIFICATION ON VENDORS' LETTERHEAD MAY ALSO BE SUBMITTED PROVIDED IT IS ACCOMPANIED BY A COPY OF THE ORIGINAL CERTIFICATION AS REQUIRED BY PARAGRAPH C.3 ABOVE.

CONTRACT N00189-13-T-P150

PRINTED 6/21/2013

9510 N18

PAGE 3 of 3

ATTACHMENT 1 TO EXHIBIT A (DD FORM 1423)
CERTIFICATE OF COMPLIANCE

COMPANY NAME

MATERIAL IDENTIFICATION (COMPLETE APPLICABLE ITEMS)

CONTRACT NO. N00189-13-T-P150 ORDER NO. _____
ITEM NO. 0002 (Data for Item 0001)
NATIONAL/LOCAL STOCK NO. NSN/LSN _____
MANUFACTURER'S PART NO. _____
MANUFACTURER'S SERIAL NO. _____
DRAWING AND PIECE NO. _____
MANUFACTURER'S LOT/HEAT NOS. AS MARKED ON THE MATERIAL _____

ALL INSPECTION AND TEST REPORTS REQUIRED BY ATTACHMENT 1 TO EXHIBIT A (DD FORM 1423) FOR TRACEABILITY TO EACH CONTRACT ITEM MUST ACCOMPANY THIS SIGNED STATEMENT:

THE INSPECTION AND TEST REPORTS (AS APPLICABLE) PROVIDED REPRESENT THE ACTUAL ATTRIBUTES OF THE ITEMS FURNISHED ON THIS CONTRACT AND INDICATE FULL COMPLIANCE WITH ALL CONTRACT REQUIREMENTS. I ATTEST ALL ITEMS FURNISHED ON THIS CONTRACT ARE IN FULL COMPLIANCE WITH ALL CONTRACT REQUIREMENTS.

SIGNATURE _____ DATE _____
QUALITY ASSURANCE OFFICIAL

Attachment 2 page 1 of 1

ISSUE DATE 6/21/2013
 TIME 9:42 AM

TECHNICAL REQUIREMENTS
 GICOL (GOVERNMENT INSPECTION CHECK-OFF LIST)
 NAVSHIPYD-PTSMH-4490/1N (REV 4-98) NPM II-C-1

Page No 1

9510 N18

NMOG ACTION - PART A

PQC ACTION (2350.1) - PART B

TO: CODE 2350.1	ENGINEERING CONCURRENCE/DATE C. Peake 2305.4 2/27/2012	CONTRACT NUMBER and DATE	
JML DOC NUMBER <i>RLP 00010412 RX 20412</i>	QA CODE QA-A		

Nomenclature BAR, TITANIUM, EB-4581
14 9510-01-495-9543

ATTRBT	REQD	IDENTIFICATION BRIEF	2350.1 ADDED ATTRBT	REMARKS
01	<input checked="" type="checkbox"/>	DOCUMENTATION		
02	<input checked="" type="checkbox"/>	DAMAGE		
03	<input checked="" type="checkbox"/>	PRESERVATION PACKAGING, PACKING AND LABELS		
04	<input checked="" type="checkbox"/>	VISUAL		
05	<input checked="" type="checkbox"/>	MATERIAL IDENTIFICATION		
06	<input checked="" type="checkbox"/>	MATERIAL VERIFICATION TESTS		
07	<input type="checkbox"/>	RADIOGRAPHY		
08	<input type="checkbox"/>	MAGNETIC PARTICLE TEST		
09	<input checked="" type="checkbox"/>	ULTRASONIC OR EDDY CURRENT TEST		
10	<input type="checkbox"/>	LIQUID PENETRANT TEST		
11	<input type="checkbox"/>	OPERATIONAL OR FUNCTIONAL TEST		
12	<input type="checkbox"/>	PRESSURE TEST		
13	<input type="checkbox"/>	ELECTRICAL ELECTRONIC TEST		
14	<input type="checkbox"/>	MISSING, WRONG, IMPROPERLY ASSEMBLED PARTS		
15	<input checked="" type="checkbox"/>	DIMENSIONS		
16	<input type="checkbox"/>	WELDING		
19	<input type="checkbox"/>	FINISH		
20	<input type="checkbox"/>	SHELF LIFE		
22	<input type="checkbox"/>	MERCURY FREE		
23	<input type="checkbox"/>	SPECIAL PROCESS PROCEDURE APPROVALS		
24	<input type="checkbox"/>	MANUFACTURING PROCESS		
25	<input type="checkbox"/>	DESIGN EVALUATION TESTS		
61	<input type="checkbox"/>	QUANTITATIVE CHEMICAL ANALYSIS		
62	<input type="checkbox"/>	SEMI-QUANTITATIVE CHEM ANALYSIS		
63	<input type="checkbox"/>	GENERIC MATERIAL VERIFICATION		
64	<input type="checkbox"/>	MECHANICAL PROPERTIES VERIFICATION		
65	<input type="checkbox"/>	MECHANICAL PROPERTIES INDICATOR (HARDNESS TEST)		

PQA INVOKED Yes	PQA INVOKED YES [] NO []
PREP SIGNATURE <i>Peake</i> DATE <i>6/21/13</i> / CODE / <i>2305.4</i>	PREP SIGNATURE DATE / CODE /

NOTES:

SEE MANDATORY INSPECTIONS
ON NEXT SHEET

NATIONAL STOCK NUMBER	ITEM NAME	REVISION	TECHNICAL CONTACT
1H 9510-01-495-9543 X2	BAR, TITANIUM, 2"RD	20120223131058	9G892098010134
DRAWING PREPARER/MANUFACTURER	MANUFACTURER'S PART NO./DRAWING		RSP
ELECTRIC BOAT - GROTON, CT	EB-4581, 2.ODIARD		G

800002 MANDATORY INSPECTION (MI)

DETAILED REQUIREMENTS:

PERFORM OVERSIGHT AND MANDATORY INSPECTION (MI) IN ACCORDANCE WITH THE DCMA NSEP QAR PROGRAM INSTRUCTIONS.

THE MI REQUIREMENTS ARE AS FOLLOWS:

VISUALLY INSPECT FOR CORRECT TYPE, KIND, COMPLETENESS AND NO EVIDENCE OF DAMAGE OF EACH ITEM.

VISUALLY INSPECT FOR CORRECT QUANTITY OF EACH ITEM.

VISUALLY INSPECT:

20 PERCENT OF PARTS FOR CORRECTNESS, LOCATION AND LEGIBILITY OF PART MARKING, AS APPLICABLE.

800002 PACKAGING AND PACKING, FOR CORRECTNESS OF MARKING ITEM PACKAGES AND SHIPPING CONTAINERS.

RECORD REVIEW ANY CERTIFICATES OF COMPLIANCE, CERTIFICATIONS, QUALITY CONFORMANCE DOCUMENTATION INDICATED AS REQUIRED BY THE CONTRACT, AND THE DD-250 FOR PROPER COMPLETION AND VERIFY THAT THE IDENTIFYING NUMBER MARKED ON THE ITEM IS IDENTICAL TO THAT LISTED ON THE PURCHASE ORDER AND THE DD-250.

8C0001 RECORD REVIEW 100 PERCENT OF THE OBJECTIVE QUALITY EVIDENCE (E.G. INSPECTION/TEST REPORTS OF CHEMICAL AND PHYSICAL ANALYSIS) AND VISUALLY INSPECT 20 PERCENT OF THE ITEMS FOR POSITIVE TRACEABILITY TO THE APPLICABLE OBJECTIVE QUALITY EVIDENCE REQUIRED BY PARAGRAPH 5.2(2) OF STR-505 FOR THIS ITEM.

8S0002 INSPECT 100% OF THE CRITICAL CHARACTERISTICS LISTED BELOW ON THE FIRST ITEM AND ON 10% OF THE ADDITIONAL ITEMS.

WHERE ELABORATE SET-UPS OR USE OF MACHINES OR FIXTURES IS REQUIRED FOR ANY INSPECTION, WITNESSING OF THE MANUFACTURER'S INSPECTION OF THE CRITICAL DIMENSIONS, FITS, AND CLEARANCES IS PERMITTED PROVIDED DCMC PERFORMS INDEPENDENT INSPECTION OF THE FINAL INSTRUMENT READINGS INVOLVED.

CRITICAL CHARACTERISTICS ARE AS FOLLOWS:

8G1215 OUTSIDE DIAMETER
 LENGTH
 MARKING: (EACH END)
 SPECIAL PURPOSE USE ONLY
 LOT NUMBER
 SPECIFICATION NUMBER
 MANUFACTURER'S NAME OR TRADEMARK