

MATERIAL ORDERING DATA

IDN: **N4523A** -

ICN: **38MNB56401** KO: **A10** KOI: **002**

Paragraph 6.2 Ordering Data

- A. TITLE: **FITTINGS, BUTT WELDING, SEAMLESS OR WELDED, 70-30 COPPER-NICKEL ALLOY, 700 PSI, 200°F, MIL-F-24202, dated 14 February 1966, INCLUDING AMENDMENT 1, dated 26 July 1985**
- B. Type required: Type I - seamless
- C. Tangents may not be omitted.
- D. Preservation, packaging and packing per specification paragraph 5.1 is required.
- E. Size required is: 4" IPS
- F. Drawings required: N/A
- G. Quantity required: 4
- H. First article test is not required.

Additional Data Requirements: N/A

4" IPS Straight Tee, Buttweld.

Prepared By: **J. Ardoin**
Code: **260.25**



MATERIAL ORDERING DATA

IDN: **N4523A 2303-0202**

ICN: **38MNB56401** KO: **A10** KOI: **003**

Paragraph 6.2 Ordering Data

A. TITLE: **FITTINGS, BUTT WELDING, SEAMLESS OR WELDED, 70-30 COPPER-NICKEL ALLOY, 700 PSI, 200°F, MIL-F-24202, dated 14 February 1966, INCLUDING AMENDMENT 1, dated 26 July 1985**

B. Type required: Type I - seamless

C. Tangents may not be omitted.

D. Preservation, packaging and packing per specification paragraph 5.1 is required.

E. Size required is: 4" IPS

F. Drawings required: N/A

G. Quantity required: 2

H. First article test is not required.

Additional Data Requirements:

Elbow, 45 degree, Long Radius, 0.500TAN, Buttweld

Prepared By: **J. Ardoin**
Code: **260.25**

MATERIAL ORDERING DATA

IDN: **N4523A 2303-0203**

ICN: **38MNB56401** KO: **A10** KOI: **004**

Paragraph 6.2 Ordering Data

- A. TITLE: **FITTINGS, BUTT WELDING, SEAMLESS OR WELDED, 70-30 COPPER-NICKEL ALLOY, 700 PSI, 200°F, MIL-F-24202, dated 14 February 1966, INCLUDING AMENDMENT 1, dated 26 July 1985**
- B. Type required: Type I - seamless
- C. Tangents may not be omitted.
- D. Preservation, packaging and packing per specification paragraph 5.1 is required.
- E. Size required is: see below
- F. Drawings required: N/A
- G. Quantity required: 2
- H. First article test is not required.

Additional Data Requirements:

5" X 5" X 4" IPS Reducing Tee, Buttweld

Prepared By: **J. Ardoin**
Code: **260.25**

MATERIAL ORDERING DATA

IDN: N4523A 2303-0204

ICN: 38MNB56401 KO: A10 KOI: 005

Paragraph 6.2 Ordering Data

- A. TITLE: **FITTINGS, BUTT WELDING, SEAMLESS OR WELDED, 70-30 COPPER-NICKEL ALLOY, 700 PSI, 200°F, MIL-F-24202, dated 14 February 1966, INCLUDING AMENDMENT 1, dated 26 July 1985**
- B. Type required: Type I - seamless
- C. Tangents may not be omitted.
- D. Preservation, packaging and packing per specification paragraph 5.1 is required.
- E. Size required is: 5" IPS
- F. Drawings required: N/A
- G. Quantity required: 4
- H. First article test is not required.

Additional Data Requirements:

Elbow 90 degree, Long Radius, Long Tangent, 10.00" Center to End X 35.00" Center to End, Buttweld

Prepared By: **J. Ardoin**
Code: **260.25**

MATERIAL ORDERING DATA

IDN: **N4523A 2303-0205**

ICN: **38MNB56401** KO: **A10** KOI: **006**

Paragraph 6.2 Ordering Data

- A. TITLE: **FITTINGS, BUTT WELDING, SEAMLESS OR WELDED, 70-30 COPPER-NICKEL ALLOY, 700 PSI, 200°F, MIL-F-24202, dated 14 February 1966, INCLUDING AMENDMENT 1, dated 26 July 1985**
- B. Type required: Type I - seamless
- C. Tangents may not be omitted.
- D. Preservation, packaging and packing per specification paragraph 5.1 is required.
- E. Size required is: 4" IPS
- F. Drawings required: N/A
- G. Quantity required: 3
- H. First article test is not required.

Additional Data Requirements:

Elbow 90 degree, Short Radius, Long Tangent, Butt weld X Silver Braze Socket, 4.50" Center to End Butt weld X 14.70" Center to End Silver Braze Socket.

Prepared By: **J. Ardoin**
Code: **260.25**

MATERIAL ORDERING DATA

IDN: **N4523A 2303-0206**

ICN: **38MNB56401** KO: **A10** KOI: **007**

Paragraph 6.2 Ordering Data

- A. TITLE: **FITTINGS, BUTT WELDING, SEAMLESS OR WELDED, 70-30 COPPER-NICKEL ALLOY, 700 PSI, 200°F, MIL-F-24202, dated 14 February 1966, INCLUDING AMENDMENT 1, dated 26 July 1985**
- B. Type required: Type I - seamless
- C. Tangents may not be omitted.
- D. Preservation, packaging and packing per specification paragraph 5.1 is required.
- E. Size required is: 4" IPS
- F. Drawings required: N/A
- G. Quantity required: 4
- H. First article test is not required.

Additional Data Requirements:

Elbow 90 degree, Long Radius, Long Tangent, Butt weld, 6.50" Center to End X 20.90" Center to End.

Prepared By: **J. Ardoin**
Code: **260.25**