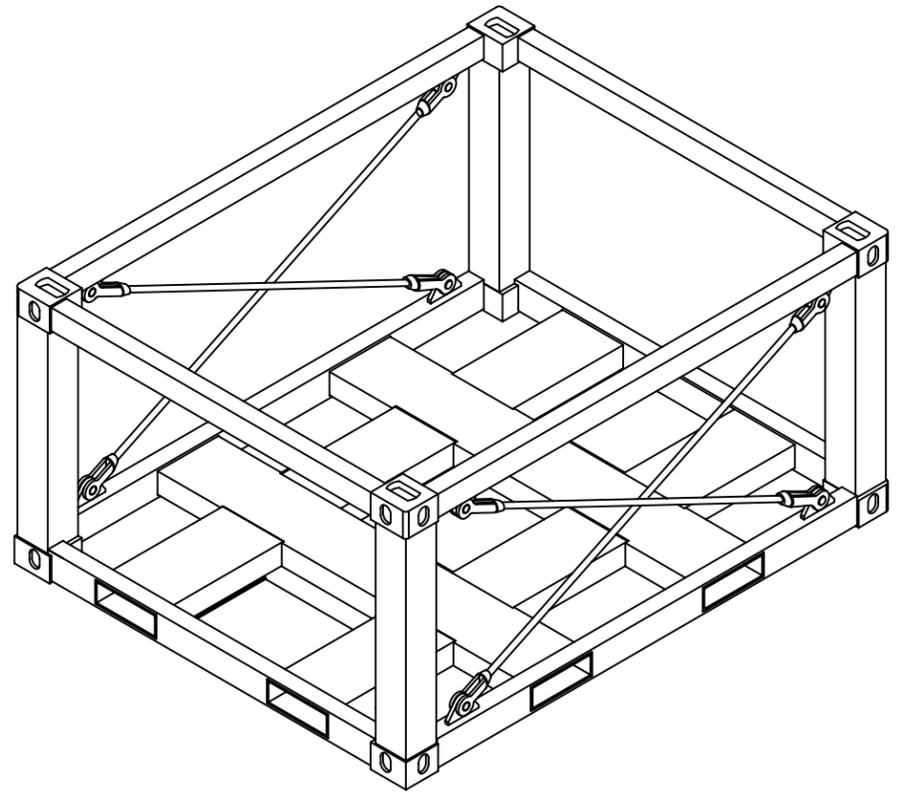


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
---	A	ADDED FIND NUMBER 18 TO PARTS LIST	07-06-04	DS
---	B	REVISED NOTE 4 AND VIEW 'E'	07-09-06	DS
---	C	REVISED WHOLE DRAWING	07-09-19	VGB
---	D	UPDATED USED ON BLOCK	07-12-06	VGB

NOTES:

1. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY ASME Y.14.100.
2. PART IDENTIFICATION PER MIL-STD-130. MARK WITH PART NUMBER "33SR4-2006E9001".
3. WELD IN ACCORDANCE WITH MIL-STD-2219A.
4. AFTER THE CLEVIS RODS (7) HAVE BEEN INSTALLED AND TIGHTENED (300-500 FT. LBS.) TACK WELD (7) TO THE CLEVIS (12) AT ONE END TO PROHIBIT REMOVAL OR LOOSENING.
5. GUARD WELDMENT ASSEMBLY-2006E9021 IS ONLY USED ON BASIC FRAMES FOR FUEL TANK MODULES (2006E9000).
6. CLEAN, TREAT, PRIME, AND PAINT IN ACCORDANCE WITH MIL-DTL-53072. TOP COAT SHALL BE MIL-DTL-64159; COLOR GREEN 383; COLOR NUMBER 34094 PER FED-STD-595.
7. MT IN ACCORDANCE WITH ASTM-E1444 AND ACCEPTANCE PER AMS-2219, CLASS B.

CAD MAINTAINED, CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY AUTOCAD 2004.



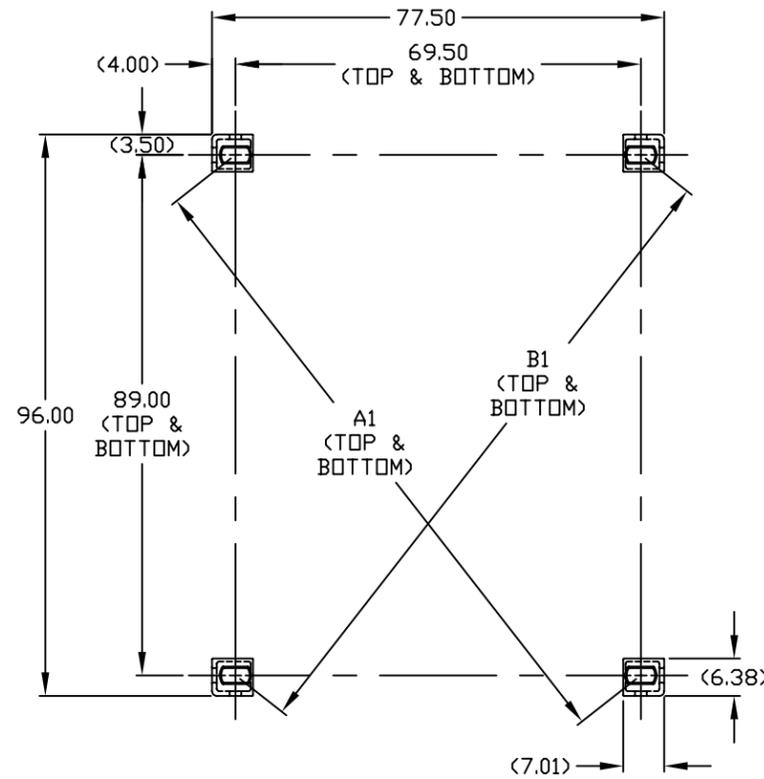
17	2	33SR4	243000C-TR	LOCK, CORNER, TOP, ISO, RH
16	2	33SR4	243000C-TL	LOCK, CORNER, TOP, ISO, LH
15	2	33SR4	243000C-BR	LOCK, CORNER, BOTTOM, ISO, RH
14	2	33SR4	243000C-BL	LOCK, CORNER, BOTTOM, ISO, LH
13	1	33SR4	2006E9021	WELDMENT ASSEMBLY, GUARD
12	4	33SR4	2006E9015-2	CLEVIS
11	4	33SR4	2006E9015-1	CLEVIS
10	2	33SR4	2006E9014	WELDMENT ASSEMBLY, TUBING, TOP 83.06 LG.
9	2	33SR4	2006E9013	WELDMENT ASSEMBLY, TUBING, BOTTOM 83.06 LG.
8	8	33SR4	2006E9012	PIN, CLEVIS
7	4	33SR4	2006E9011	ROD, CLEVIS
6	2	33SR4	2006E9009	TUBING, MAIN SUPPORT CENTER 22.75 LG.
5	4	33SR4	2006E9008	TUBING, MAIN SUPPORT ENDS 25.19 LG.
4	2	33SR4	2006E9007	TUBING, MAIN SUPPORT CENTER 76.88 LG.
3	4	33SR4	2006E9006	TUBING, CORNER
2	2	33SR4	2006E9003	TUBING, TOP 63.38 LG.
1	2	33SR4	2006E9002	TUBING, BOTTOM 64.88 LG.
FIND NO.	QTY REQD	CAGE CODE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION

PARTS LIST

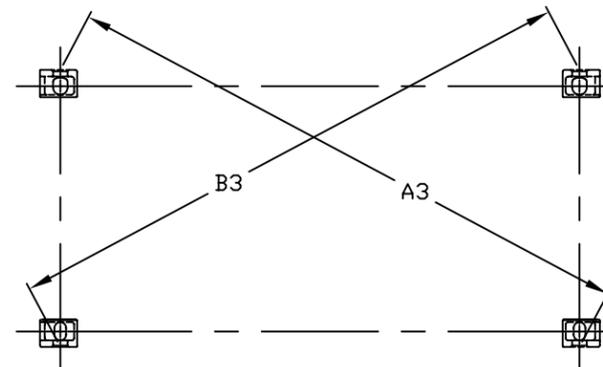
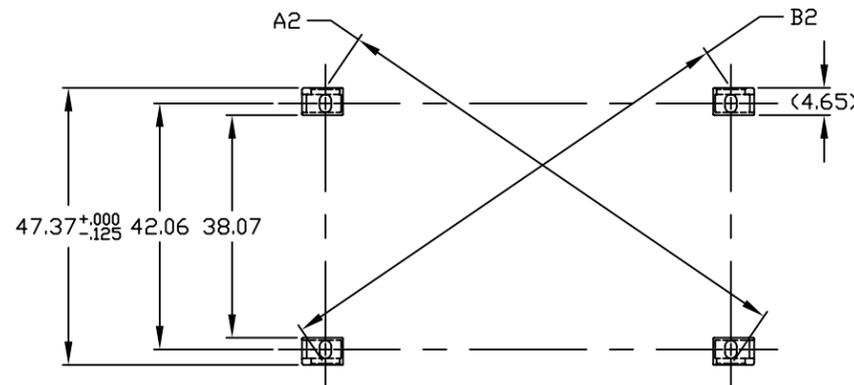
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ONE PLACE 00 ± TWO PLACE 000 ±.03 THREE PLACE 0000 ±.010 ANGLES ±.5		DRAWN BY S. ROGERS 07-01-29	DEPARTMENT OF THE NAVY UNITED STATES MARINE CORPS	
DO NOT SCALE THIS DRAWING FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.100 APPLIES REMOVE BURRS AND BREAK SHARP EDGES		CHECKED BY J. HINKLE 07-01-29	TITLE WELDMENT ASSEMBLY, FRAME, BASIC CONTAINER	
FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.5M		ENGINEERED BY C. TIPPER 07-01-29		
APPLICATION FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.5M		APPROVED BY C. TIPPER 07-01-29	CONTRACT NO.	
MATERIAL SEE PARTS LIST		DESIGN ACTIVITY APPROVAL	SIZE D	CAGEC 33SR4
		APPROVED	DWG NO. 2006E9001	REV. D
			SCALE 1/16	WEIGHT
			SHEET 1 OF 4	

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
----	A	ADDED FIND NUMBER 18 TO PARTS LIST	07-06-04	DS
----	B	REVISED NOTE 4 AND VIEW 'E'	07-09-06	DS
----	C	REVISED WHOLE DRAWING	07-09-19	VGB
----	D	UPDATED USED ON BLOCK	07-12-06	VGB



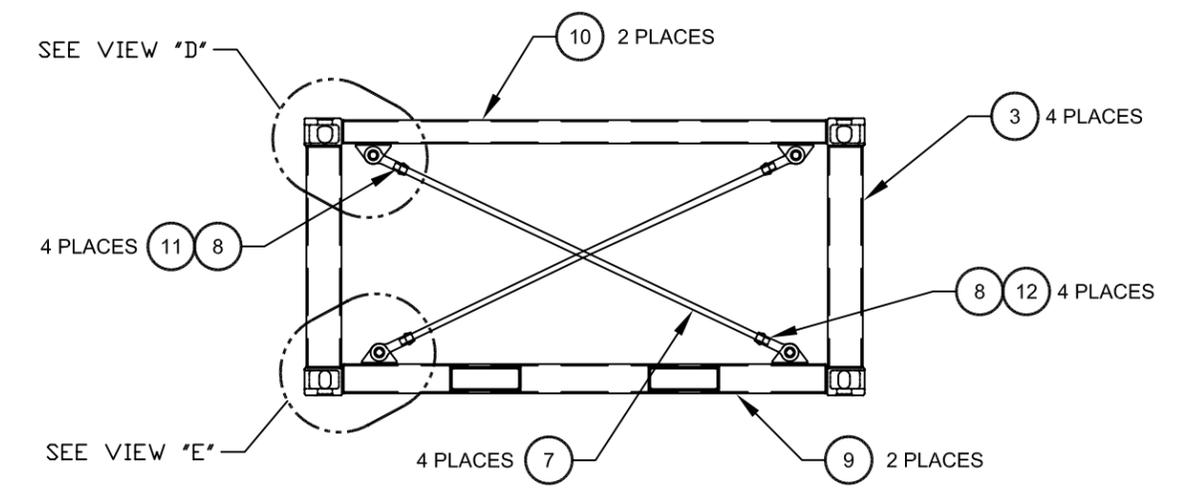
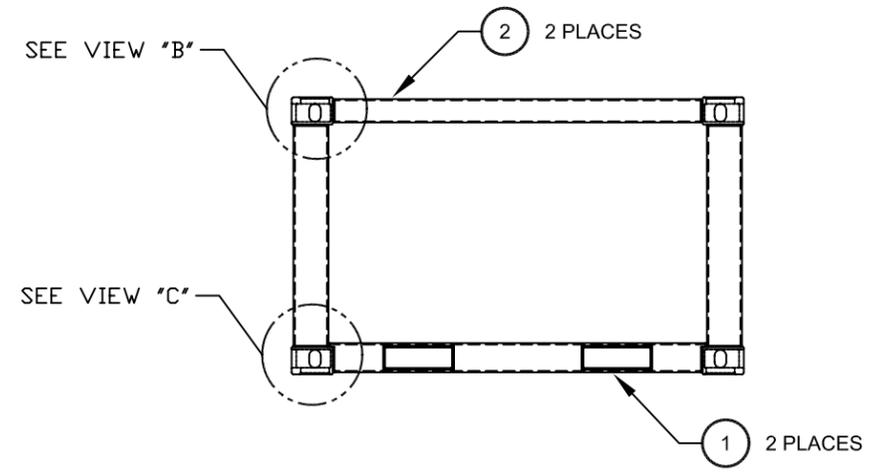
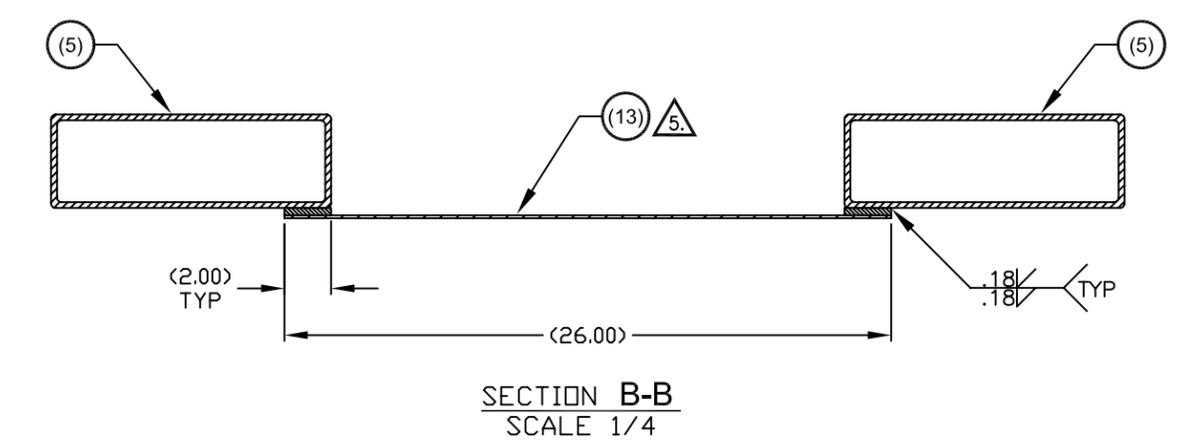
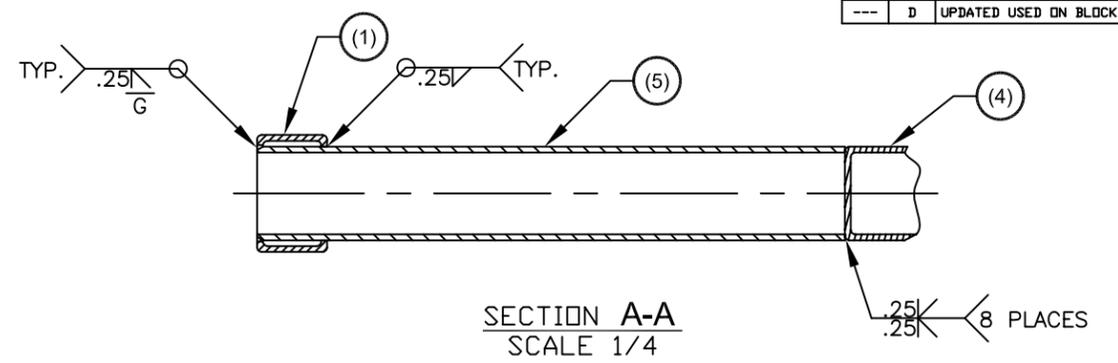
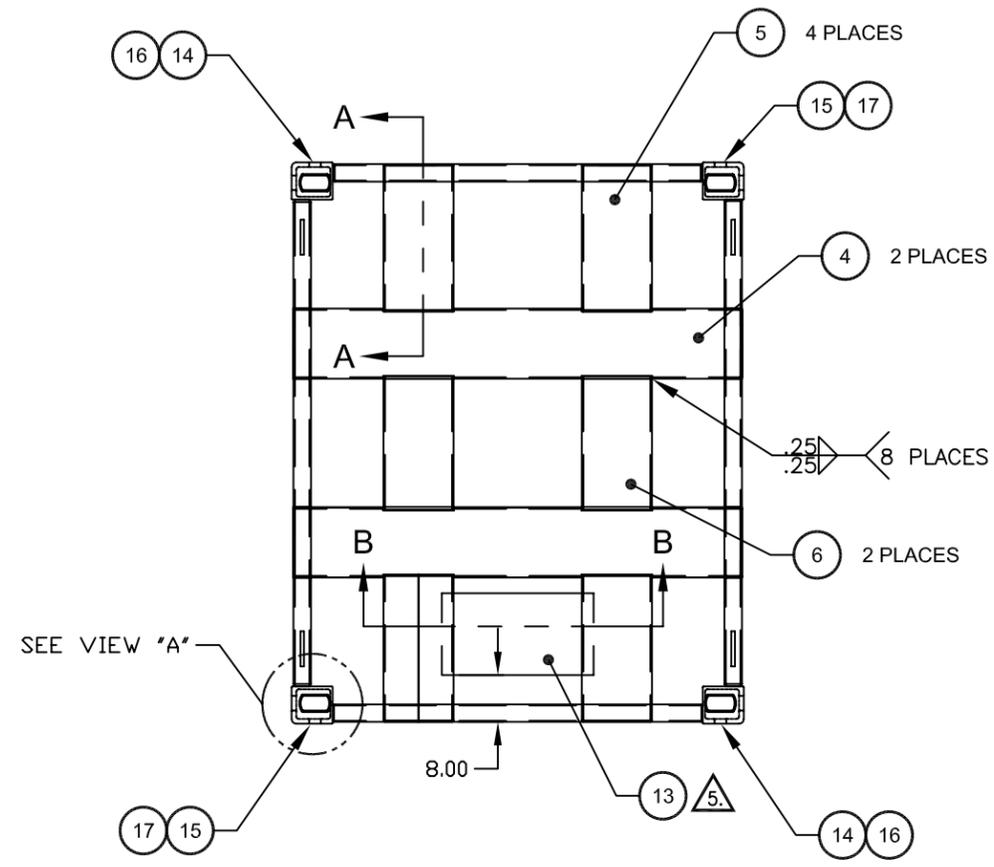
A1-B1 =	+ .12 MAX - .12 MAX
A2-B2 =	
A3-B3 =	



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ONE PLACE 00 ± TWO PLACE 000 ±.03 THREE PLACE 0000 ±.010 ANGLES ±.5		CHECKED BY J. HINKLE		DATE 07-01-29						TITLE WELDMENT ASSEMBLY, FRAME, BASIC CONTAINER		
DO NOT SCALE THIS DRAWING		ENGINEERED BY C. TIPPER		DATE 07-01-29		SIZE D		CAGEC 33SR4				
FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y 14.100 APPLIES		APPROVED BY C. TIPPER		DATE 07-01-29		SCALE 1/16		WEIGHT		SHEET 2 OF 4		
REMOVE BURRS AND BREAK SHARP EDGES		CONTRACT NO.		DESIGN ACTIVITY APPROVAL								
FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y 14.5M		MATERIAL SEE PARTS LIST		APPROVED								
APPLICATION		NEXT ASSY 2007E9202		USED ON 2007E9201								
FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y 14.5M												

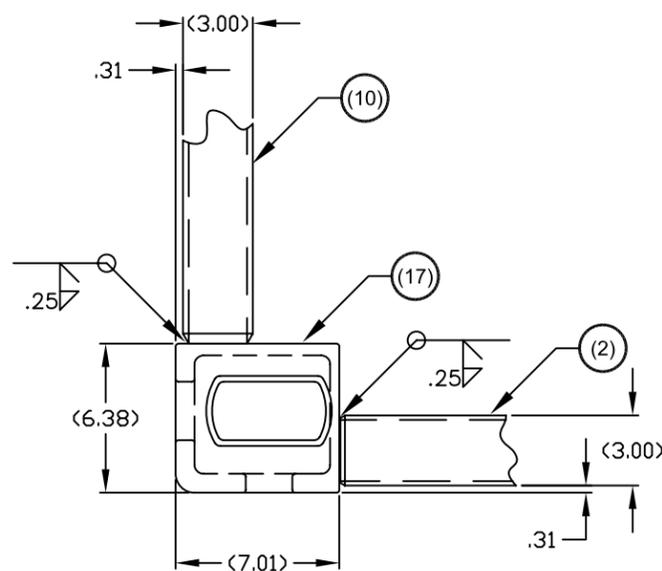
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
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---	C	REVISED WHOLE DRAWING	07-09-19	VGB
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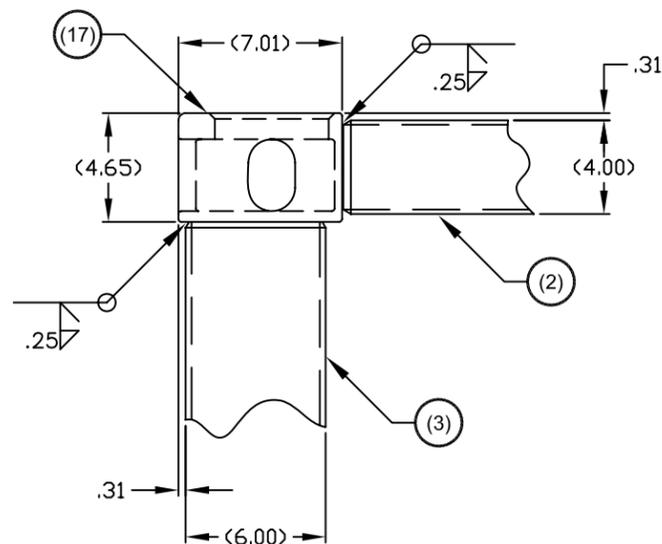
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ONE PLACE .00 ± .03 TWO PLACE .000 ± .010 THREE PLACE .0000 ± .010 ANGLES ± .5		DRAWN BY S. ROGERS 07-01-29	DATE 07-01-29	DEPARTMENT OF THE NAVY UNITED STATES MARINE CORPS	
THIRD ANGLE PROJECTION		CHECKED BY J. HINKLE 07-01-29	07-01-29	TITLE WELDMENT ASSEMBLY, FRAME, BASIC CONTAINER	
DO NOT SCALE THIS DRAWING FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.100 APPLIES REMOVE BURRS AND BREAK SHARP EDGES		ENGINEERED BY C. TIPPER 07-01-29	07-01-29	CONTRACT NO.	
FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.5M		APPROVED BY C. TIPPER 07-01-29	07-01-29	DESIGN ACTIVITY APPROVAL	
2007E9202 2006E9000 NEXT ASSY	2007E9201 2006E9000 USED ON	MATERIAL SEE PARTS LIST		SIZE D	CAGEC 33SR4
APPLICATION FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.5M		APPROVED		DTWG NO. 2006E9001	REV. D
		SCALE 1/16		WEIGHT	SHEET 3 OF 4

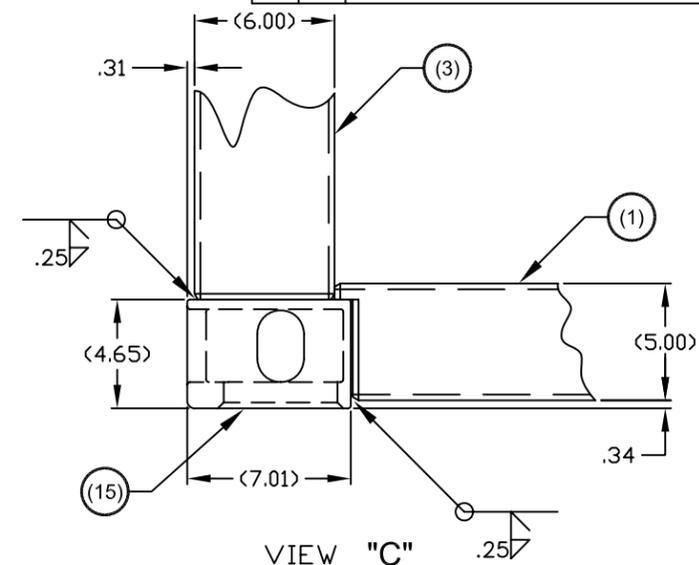
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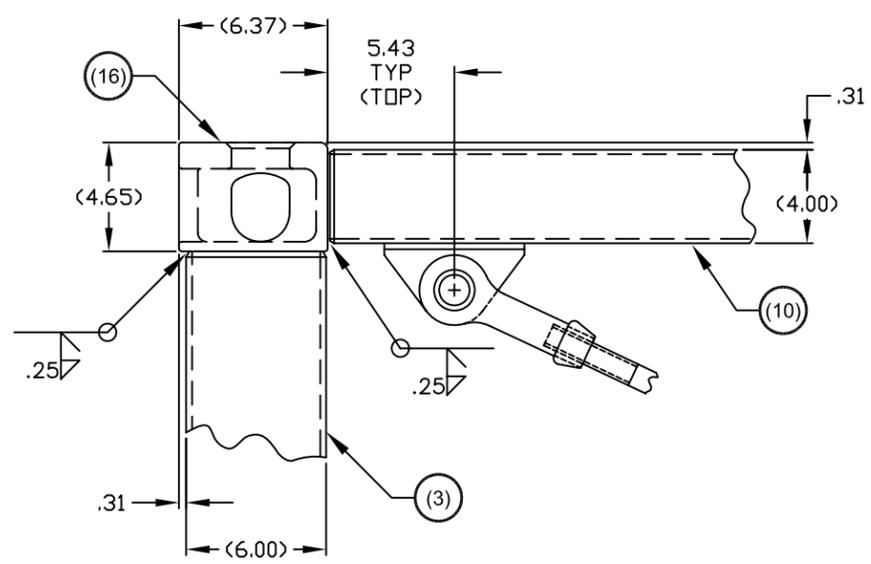
VIEW "A"
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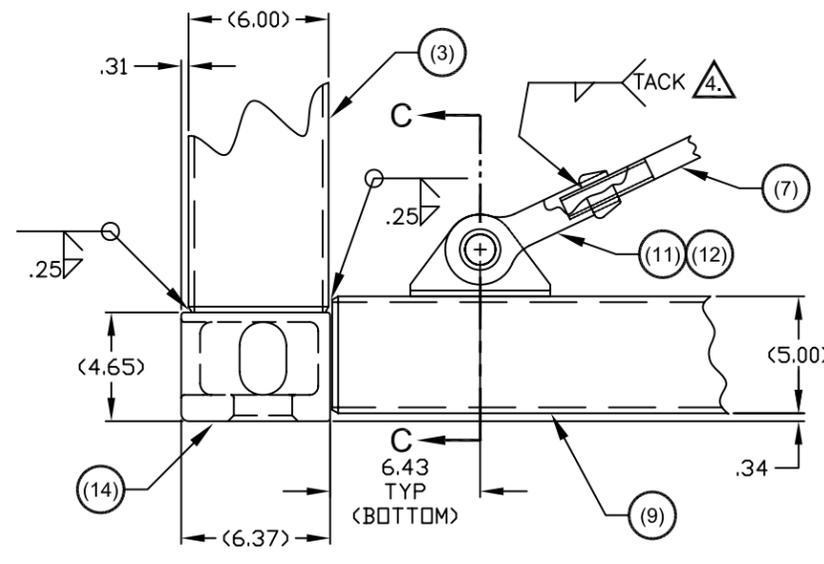
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SEE SHEET 3



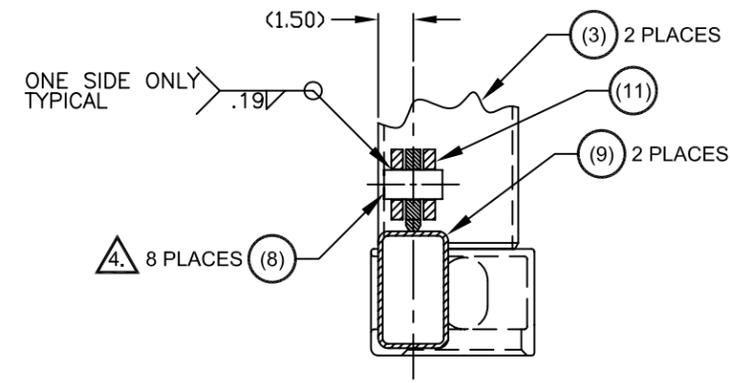
VIEW "C"
SCALE 1/4
SEE SHEET 3



VIEW "D"
SCALE 1/4
SEE SHEET 3



VIEW "E"
SCALE 1/4
SEE SHEET 3



SECTION C-C
SCALE 1/4

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FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.100 APPLIES		APPROVED BY C. TIPPER		DATE 07-01-29			
REMOVE BURRS AND BREAK SHARP EDGES		CONTRACT NO.		DESIGN ACTIVITY APPROVAL		SIZE D	
FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.5M		MATERIAL SEE PARTS LIST		APPROVED		CAGEC 33SR4	
APPLICATION		NEXT ASSY		USED ON		DWG NO. 2006E9001	
FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING SEE ASME Y.14.5M		SCALE 1/4		WEIGHT		SHEET 4 OF 4	