NOTES:

1. INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY MIL-STD-100.

(2) ALUMINUM, 5083-H321 OR H323, SPEC QQ-A-250/6, EXCEPT 24,000 PSI MIN YS AND 40,000 PSI MIN TS OR ALUMINUM, 5086-H32, SPEC QQ-A-250/7.
.063 THK FOR -4, -5 AND -8
.090 THK FOR -6 AND -7
.125 THK FOR -11 AND -12
.250 THK FOR -2
.375 THK FOR -3 AND -9

(3) ALUMINUM, 5083-H111, SPEC QQ-A-200/4, OR ALUMINUM, 5086-H111, SPEC QQ-A-200/5
.250 THICK FOR -2
.375 THICK FOR -3 AND -9
.750 DIA ROD FOR -10

(4) MAKE -1 FROM EXTRUDED SHAPE 19207-8763310 (5)

(5) CODE IDENT-19207
U.S. ARMY TANK-AUTOMOTIVE
MATERIEL READINESS COMMAND
WARREN, MICHIGAN 48090

6. BREAK SHARP EDGES

(7) WELD IN ACCORDANCE WITH CLASS B, SPEC MIL-W-45205. USE ELECTRODE TYPE 5356, SPEC MIL-E-16053 FOR GMAW PROCESS OR USE ROD CLASS 5356, SPEC QQ-R-566 FOR GTAW PROCESS.

(8) WELD IN ACCORDANCE WITH MIL-W-45210.

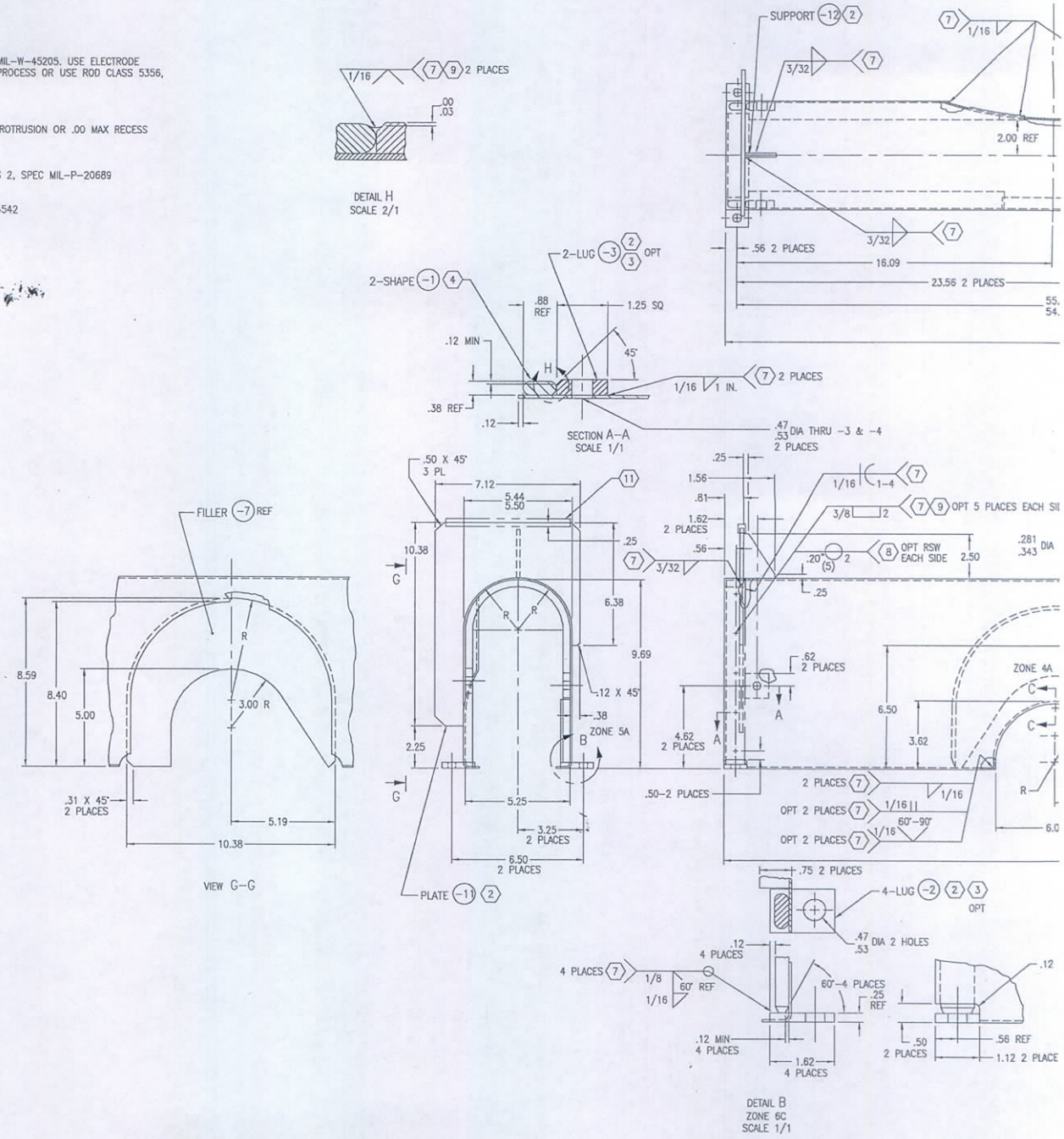
(9) REMOVE WELD REINFORCEMENT TO .03 MAX PROTRUSION OR .00 MAX RECESS

10. ALL WELD SIZES ARE MINIMUM

(11) COAT WITH PLASTIC, PLASTISOL, TYPE I, CLASS 2, SPEC MIL-P-20689 .06 TO .12 THICK

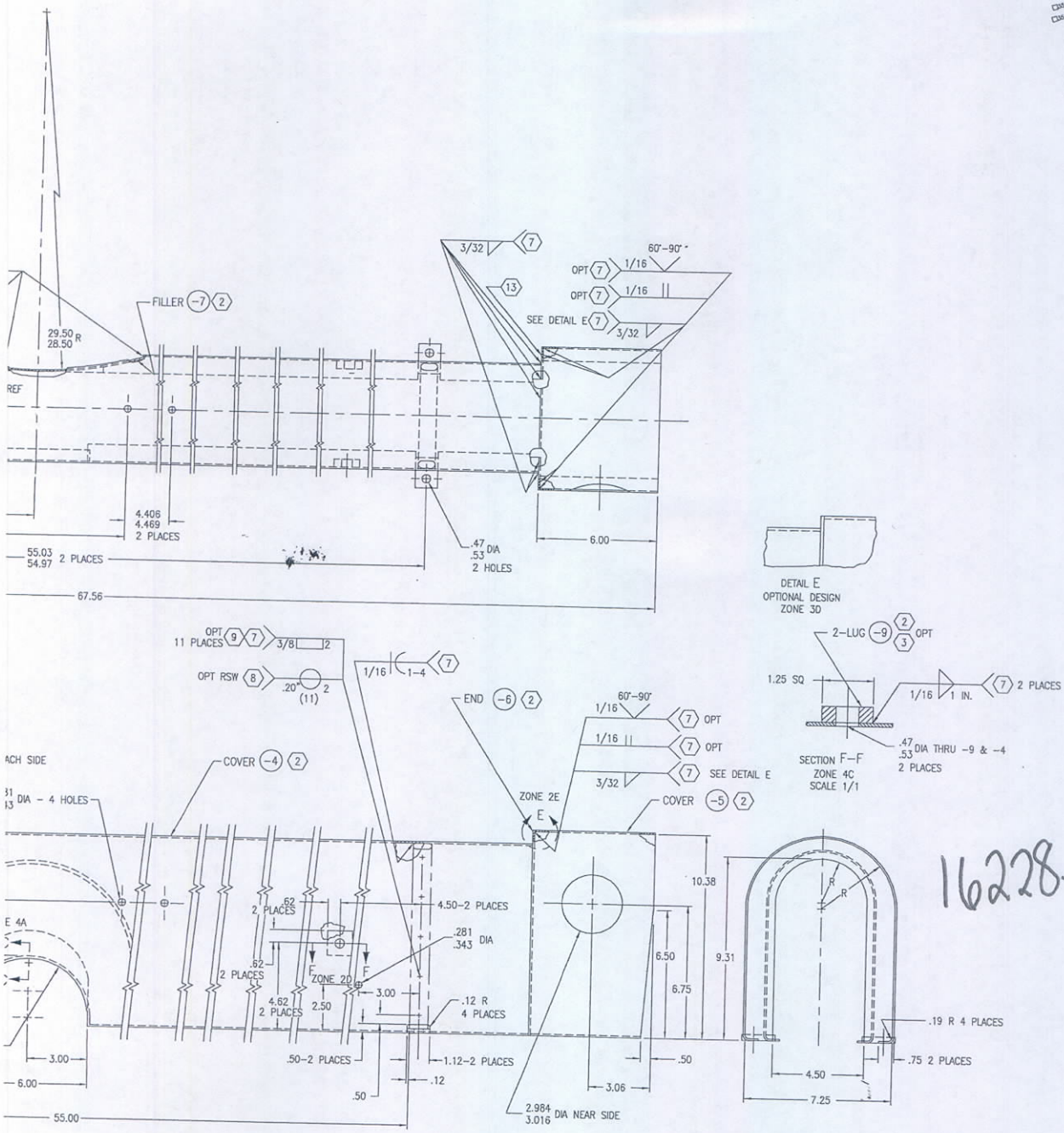
12. FINISH PER CLASS A, TYPE 4, PER DWG 2584542

(13) APPLY PER MIL-STD-130: 80064-2600706



2600706	REV D	SH -

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ECP XXXXXX	XX-XX-X	XXX XXX
	B	ECP XXXXX	XX-XX-X	XXX XXX
	C	ECP XXXXX	XX-XX-X	XXX XXX
		REDRAWN WITHOUT CHANGE TO CONVERT DRAWING FROM MANUAL MAINTENANCE TO CAD MAINTENANCE. REVISION LEVEL NOT ADVANCED. APPROVAL RECORD AND REVISION HISTORY EXISTING BEFORE CONVERSION ARE ON FILE AT THE U.S. MARINE CORPS TECHNICAL DATA REPOSITORY.	97-11-14	
	D	ECP 6011, NOR 6011-49	2012-07-13	AL MSB



16228-02

DESTROY DRAWING WHEN
JON IS CLOSED
JON(s) 67F3

SEE SEPARATE PARTS LIST

CAD MAINTAINED. MANUAL CHANGES NOT PERMITTED.

NEXT ASSY	USED ON
2618010	AAVC7A1 RAM/RS
2600110	AAVP7A1 RAM/RS
2600110	AAVR7A1 RAM/RS
2600110	AAVR7A1
2618010	AAVC7A1
2600110	AAVP7A1

APPLICATION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON
ANGLES ± 5° DECIMALS .XX ±.06 .XXX ±.---
MATERIAL (2) (3) (4)
MATL ENGR XXX WELD ENGR DWR INSP ENGR JR

CONTRACT NUMBER N00024-77-C-2028
FMC Corporation Ordnance Engineering Division San Jose California 95108 Code Identification 80212
DRAWN BY XXX DATE OF DRAWING 22 MAY XXX
CHECKED BY LG ENGINEER DANIEL S. ADX
APPROVED M.J. WOSTER
PROJECT ENGINEER
APPROVED

DEPT. OF THE NAVY
NAVAL SEA SYSTEMS COMMAND
WASHINGTON, D.C. 20362

GUARD, DRIVE SHAFT

SIZE K CODE IDENT NO. 80064 DRAWING NO. 2600706
SCALE 1/2 UNIT WT XX LB SHEET - OF -

XEO 411-020-306

2619421 REF

2600706