

**QUALITY ASSURANCE LETTER OF INSTRUCTION**

Planning Requirements

Rev.      dtd: 06-19-2014

P.R. No. <u>FD2020-15-67102</u>	Contractor Name <u>Cobham</u>
Date Contract Awarded _____	CAGE code _____
Final Delivery Date (FDD) _____	DCMA QAR Reviewer _____
Program Name <u>Various Fighter / Bomber A/C</u>	Date Review Completed _____
Part Number(s) <u>1914-031-02</u>	Date Issued to Contractor _____
_____	_____
DODIC(s) <u>JN18</u>	_____

The contractor is required to impose the listed below DCMA Inspection Points into the appropriate Work Orders.  
 All Work Orders pertaining to CRITICAL SAFETY ITEMS must be identified on folders.

- Mandatory - M:** Stamp and/ or Signature on original documentation (i.e., Mfg. Planning, ATP, FAT Report, etc.)
- Witness - W:** GSI required to attend, may reduce level of effort after 50% of production lot found acceptable
- Verification - V:** Stamp and/or Signature required unless noted otherwise (may be done by written verification)
- Monitor - R:** Will monitor testing, may reduce to verification
- Notify - N:** By phone or daily schedule 24( R ) - 48 ( NR ) hours in advance

**COMMENTS**

Preparation for Shipment	V	Ensure paperwork is correct.
Shippers (DD250, DD1149, Reports or Contractors)	M	
Verify Packaging, Packing, Preservation & Marking (PPP&M)	V	Ensure paperwork is correct. UID markings are required and should be configured according to contract
Select LAT Samples	W	Randomly select LAT units per latest government approved ATP
LAT (if tested at contractor's site)	W	Prior to LAT ensure proper calibration and validation of all test equipment. Testing should occur in accordance with latest government approved ATP

Additional requirements: (DCMA reserves the right to impose additional inspection points as deemed necessary.)

Prepared by:

\_\_\_\_\_ 2014/06/19  
 Engineer Date

Approved by:

\_\_\_\_\_ 19 Jun 14  
 Engineer Date

Concurrence Signature by QAR/DCMA:

\_\_\_\_\_ Date

**NOTICE**

**THIS PLANNING SHEET WILL BE UPDATED IF NECESSARY.**