QUALITY ASSURANCE LETTER OF INSTRUCTION
Planning Requirements

Contract No.		PR No.	N00104-16NB057
Date Contract Awarded		Contractor Name	Chemring or UTAS, CA
Final Delivery Date (FDD)		CAGE code	93455 or 17610
Program Name	JAU-25/A Mechanical Actuated Init.	DCMA QAR Reviewer	
Part Number	NAVAIR DWG 850AS130	Date Review Completed	
DODIC	XW52	Date Issued to Contractor	

The contractor is required to impose the listed below DCMA Inspection Points into the appropriate Work Orders.

All Work Orders pertaining to CRITICAL FLIGHT ITEMS must be identified on folders.

Mandatory - M: Stamp and/ or Signature on original documentation (i.e., Mfg. Planning, ATP, FAT Report, etc.)

Witness - W: GSI required to attend, may reduce level of effort after 50% of production lots found acceptable

Verification - V: Stamp and/or Signature required unless noted otherwise (may be done by written verification)

Monitor - R: Will monitor testing, may reduce to verification

Notify - N: By phone or daily schedule 24(R) - 48 (NR) hours in advance

		COMMENTS
1. Detonator Subassembly	V	1. Leak Test, X-ray, N-ray, Output gap test.
2. Initiator inspection	V	2. Leak, Visual, Demagnetization, Electrical Bonding.
3. Initiator X-ray	M	3. Ensure film labeling is correct. DCMA is not required to interpret film. DCMA should verify the use of IQI and IQI placement is in accordance with Radiographic Technique approved by the Navy. DCMA does not need to verify the proper quality level (i.e. 2-2T) for film submitted to Indian Head. Acceptance of film based on quality level will be at the discretion of the radiographer/film interpreter at Indian Head.
4. Select LAT Samples	M	
5. LAT (if tested at contractor's site)	W	
6. Review AMMO Data Card	V	6. Pending Approval (PA) in WARP until lot released by CO, then Accept in WARP (AC).
7. Packaging	M	7. Verify Packaging, Packing, Preservation & Marking (PPP&M).\8.
8. Preparation for Shipment	M	8. Preparation for Shipment: man readable info legible & accurate, UID present.
9. Shippers	M	9. DD250, DD1149,Reports or Contractors.

Additional requirements: (DCMA reserves the right to impose additional inspection points as deemed necessary.)

Prepared by: PHILLIPS.MARGARET.E.1229364924 — Digitally signed by PHILLIPS.MARGARET.E.1229364924 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USN, cn=PHILLIPS.MARGARET.E.1229364924 Date: 2015.08.01 08:59:18 -04'00' — 2015 Aug 01

AMS — Date

Prepared by: ZAMOR.DAVID.O.1505913554 — Digitally signed by ZAMOR.DAVID.O.1505913554 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USN, cn=ZAMOR.DAVID.O.1505913554 Date: 2015.08.04 08:35:22 -04'00' — 2015 Aug 04

E25 Engineer — Date

Approved by: — 2015 Aug 04

E25 / E25 Team Leader — Date

Concurrence Signature by QAR/DCMA

QAR/DCMA — Date

NOTICE

THIS PLANNING SHEET WILL BE UPDATED IF NECESSARY.