

REVISION

REV	DESCRIPTION	BY	DATE	APPROVED

Distribution Statement:
 This drawing does not require a distribution statement. In accordance with DoD 5200.1-R, AP3.2.1, this document is unclassified. It does not warrant an FOUO Statement. This drawing does not contain any information related to critical technology as defined by NAVSEAINST 5230.12.

No deviations shall be made without authorization unless noted otherwise.

CONCURRENCE

APPROVAL

CODE	SIGNATURE	DATE	BRANCH SUPV. SECTION SUPV.	SIGNATURE	DATE
C/106	/s/R. Bowen	05-19-2014	n/a	n/a	
C/350	/s/R. Lukkasson	05-12-2014	n/a	n/a	
			CHECKED	/s/ L. Blocher	04-30-2014
			DRAWN	/s/ B. Peterson	04-30-2014
			DESIGNED	/s/ B. Peterson	04-30-2014

DEPARTMENT OF THE NAVY
 PUGET SOUND NAVAL SHIPYARD
 PRODUCTION ENGINEERING DIVISION, CODE 980
 BREMERTON, WASHINGTON

IRR ACCESS HOUSE SKIRT

SIZE	CAGE CODE	DWG NO.	REV.
A	82522	980R-62	-
SCALE: NONE		SHEET: 1 OF 4	

MATERIAL LIST

Pc #	QTY	DESCRIPTION & SIZE	MAT DESIG.	MATERIAL SPEC.	REMARKS
1	AR	PL, 1/4" x size to suit	Steel	ASTM A36 or OS	For ASSY A, B, or C

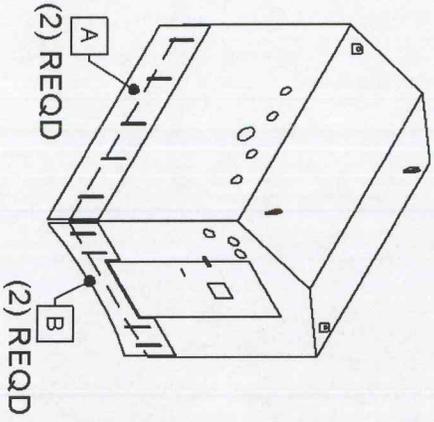
REFERENCES

A) SSPC-SP 10, Near White-Metal Blast Cleaning

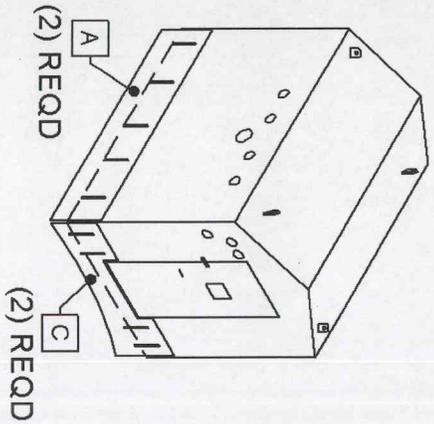
GENERAL NOTES

1. This drawing provides construction details for "skirts" to be used in conjunction with IRR Access House sourced from a vendor. The skirts fill the gap between the hull and the house base and are adjustable to adapt to the varying height of the house. The skirt style (house centered or off-set) and quantity of assemblies shall be as identified on separate documents. Skirts will be bolted to the vendor house with bottom skirt edge tac welded to the hull.
2. Configuration of skirt, when attached to vendor supplied house, shall cover the gap when the house is from 0" to 8" above the hull centerline as reflected on page 3 (except under door). Some skirt details (width, slotted hole qty/position, etc) are to suit vendor house design.
3. Smooth and debur all sharp and rough edges.
4. For corrosion protection prepare surfaces per Society for Protective Coatings standard SPC-SP10. Immediately following cleaning apply two coats of enamel paint. The first coat of paint shall be a different color than the topcoat. Top coat shall match vendor house color. Apply paint per manufacturer's instructions.
5. For questions contact PSNS-IMF Code 980R Brian Peterson at 360-476-5957.

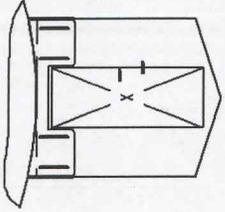
SIZE	CAGE CODE	DWG NO.	REV.
A	82522	980R-62	-
SCALE: AS NOTED		SHEET: 2 OF 4	



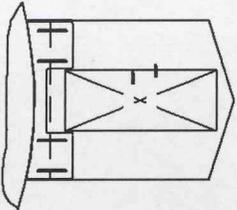
ASSEMBLY WITH HOUSE CENTERED



ASSEMBLY WITH HOUSE OFF-SET
16" Offset to STBD

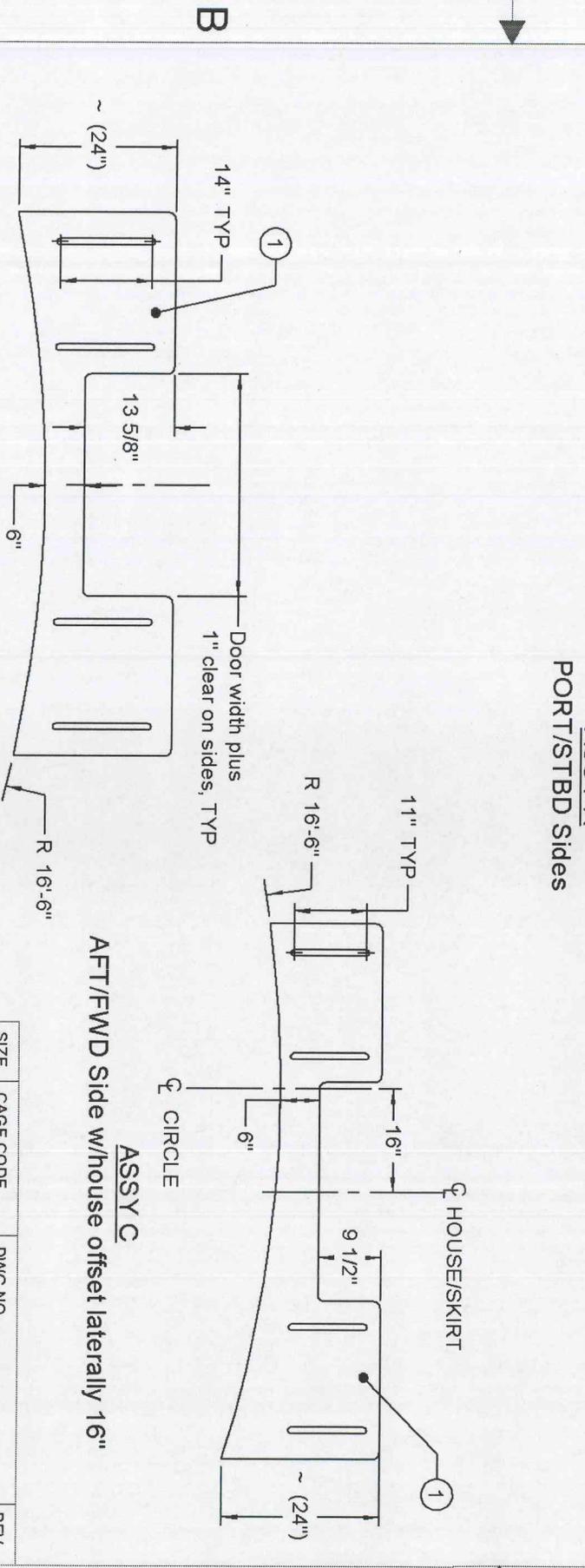
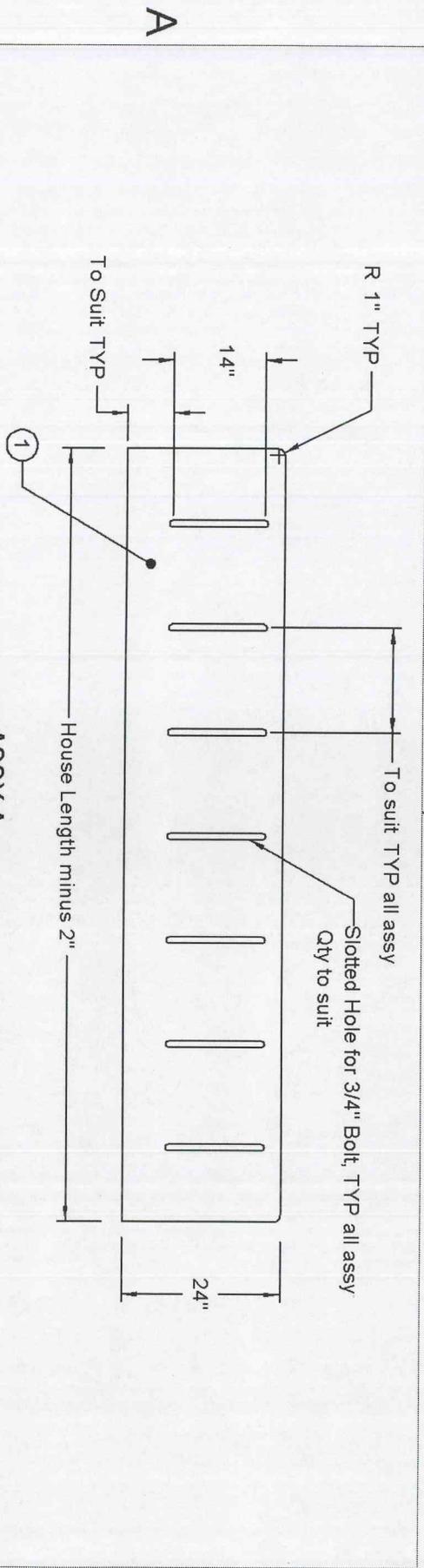


ELEV VIEW AFT SIDE - LOW
House Base at top CL
House on centerline



ELEV VIEW AFT SIDE - HIGH
House Base at 8" above top CL
House on centerline

SIZE	CAGE CODE	DWG NO.	REV.
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SCALE: NONE			SHEET: 3 OF 4



SIZE	CAGE CODE	DWG NO.	REV.
A	82522	980R-62	-
SCALE: NONE		SHEET: 4 OF 4	